



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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646.9710
Job Sheet 185799-A



Part No: 646.9710

Job Qty: 4 pcs

Part Name: Body



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/18

Job Tracking No:

Due Date: 11/16/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV E SHEETS 1-4 IPP REV:A NEW ISSUE 12/10/04 JFS VERIFY BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
155	QC 6	4 pcs	11/16/18	11/16/18	0.00	0.00	QC 6 - 38		
160	Spray Paint - 2 - B4B	4 pcs	11/16/18	11/16/18	0.00	0.67	Spray Paint		AS 19-1-37AS
165	QC 14	4 pcs	11/16/18	11/16/18	0.00	0.00	QC14		FEB 04 2019 68
180	Packaging 3-1 - Stock - B4B	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1 CC/KO12		FEB 04 2019
190	QC 21 - SA	4 pcs	11/16/18	11/16/18	0.00	0.00	QC21		FEB 05 2019

Part Op 155 - (QC6- All purchased or subcontracted products)
Descriptions: 160 - (Spray Paint / NDT Room)
165 - (QC14- Inspect Spray Paint) 5135773
180 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Body	0.130Inches $\pm$ 0.010	0.140 0.120		
2	Body	45.0Angle $\pm$ 0.5	45.5 44.5		
3	Body	1.500Inches $\pm$ 0.005	1.505 1.495		
4	Body	0.352Inches + 0.005 - 0.000	0.357 0.352		
5	Body	0.100Inches $\pm$ 0.010	0.110 0.090		
6	Body	45.0Angle $\pm$ 0.5	45.5		



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CANADA
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Container No: S139080



Part: 646.9710

Job No: 185799-A

Serial No/Batch: S131228

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 01/31/19

REC'D 01/31/19
FEB 01 2019 08
DART AEROSPACE

			44.5
7	Body	0.875Inches $\pm$ 0.005	0.880 0.870
8	Body	0.700Inches $\pm$ 0.005	0.705 0.695
9	Body	5.500Inches $\pm$ 0.005	5.505 5.495
10	Body	0.660Inches $\pm$ 0.005	0.665 0.655
11	Body	0.660Inches $\pm$ 0.005	0.665 0.655
12	Body	0.278Inches $\pm$ 0.002	0.280 0.276
13	Body	0.339Inches $\pm$ 0.002	0.341 0.337
14	Body	0.352Inches $\pm$ 0.002	0.354 0.350
15	Body	0.372Inches $\pm$ 0.002	0.374 0.370
16	Body	1.067Inches $\pm$ 0.002	1.069 1.065
17	Body	2.608Inches $\pm$ 0.002	2.610 2.606
18	Body	2.750Inches $\pm$ 0.002	2.752 2.748
19	Body	2.892Inches $\pm$ 0.002	2.894 2.890
20	Body	3.348Inches $\pm$ 0.002	3.350 3.346
21	Body	3.597Inches $\pm$ 0.002	3.599 3.595
22	Body	3.847Inches $\pm$ 0.002	3.849 3.845
23	Body	0.351Inches $\pm$ 0.002	0.353 0.349
24	Body	0.544Inches $\pm$ 0.002	0.546 0.542
25	Body	2.195Inches $\pm$ 0.002	2.197 2.193
26	Body	2.304Inches $\pm$ 0.002	2.306 2.302
27	Body	2.451Inches $\pm$ 0.002	2.453 2.449
28	Body	2.639Inches $\pm$ 0.002	2.641 2.637
29	Body	3.395Inches $\pm$ 0.002	3.397 3.393
30	Body	3.495Inches $\pm$ 0.002	3.497 3.493
31	Body	4.551Inches $\pm$ 0.002	4.553 4.549
32	Body	4.595Inches $\pm$ 0.002	4.597 4.593
33	Body	4.687Inches $\pm$ 0.002	4.689 4.685
34	Body	4.734Inches $\pm$ 0.002	4.736 4.732
35	Body	6.651Inches $\pm$ 0.002	6.653 6.649
36	Body	0.201Inches $\begin{matrix} + 0.005 \\ - 0.001 \end{matrix}$	0.206 0.200
37	Body	0.177Inches $\begin{matrix} + 0.005 \\ - 0.001 \end{matrix}$	0.182 0.176
38	Body	7.026Inches $\pm$ 0.005	7.031 7.021
39	Body	4.245Inches $\pm$ 0.005	4.250 4.240